

split-2

Work Order ID 120880

120880

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Thursday, June 12, 2014 11:48:18 AM

Item ID: D2850-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: End Bracket
 Start Date: 6/12/2014 Start Qty: 12.00 *12* Cust Item ID:
 Required Date: 6/20/2014 Req'd Qty: 12.00 *12* Customer:
 Reference:

Approvals: Process Plan: WLF Date: 14-6-12 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2850	Rev A								
100	BAND SAW	0.00							
100									
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	Cut blanks: 3.8"								
110	HAAS CNC VERTICAL MACHINING #1	0.00							
110									
HAAS 1	Memo	0.00							
HAAS CNC vertical machine #1	Machine per Folio D2850-1 Deburr and Tumble								
120	QC2- Inspect parts off machine FAI/FAIB	0.00							
120									
QC	Memo	0.00							
Quality Control									

ELK
110
120

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00				6	0	DAS 37 9-89	14-06-25
130									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <u>WAG03</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging	*** STOCK IN STEP CELL***								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

6x 14-6-25
 MLG 14-06-25
 14-6-25

DAS
26
9-89

Picklist Print

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Work Order ID: 120880

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Parent Item: D2850-1

D2850-1

Parent Item Name: End Bracket

Start Date: 6/12/2014

Required Date: 6/20/2014

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP B98.12.07Changed folioDM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B2.500X01.50 0		Purchased	No				f	11.8590		4			

M6061T6B2 500X01 500

**

6061-T6 Bar 2.50 x 1.50

Location

Loc Qty

Loc Code

MAT

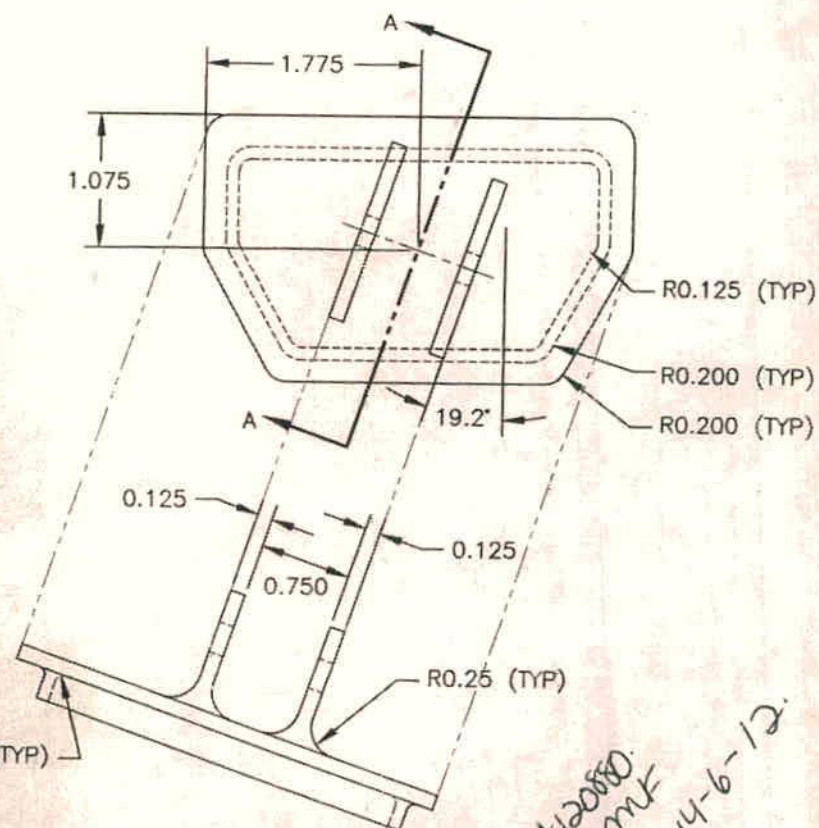
11.859

m128054

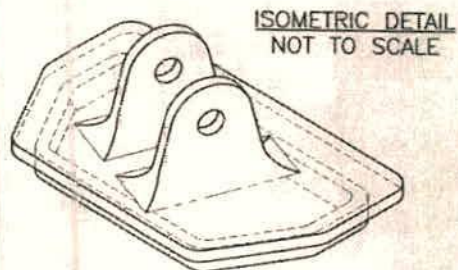
11.859

M12457 X 4

OK 14/06/17

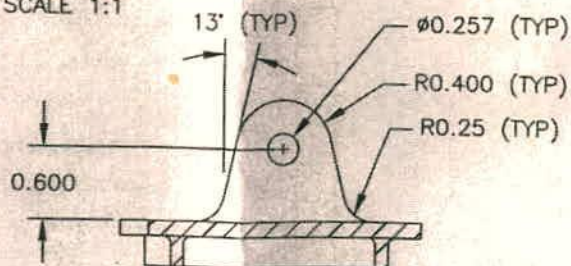


BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED



ISOMETRIC DETAIL
NOT TO SCALE

SECTION A-A
SCALE 1:1



120880.
mf
14-6-12

RELEASED
96/125 KC
COPY 100

A	98.11.10		NEW ISSUE, REPLACES D2357 REV. A AND D2358 REV. B	
DESIGN	DRAWN BY	 DART AEROSPACE LTD WARRICKDALE, OXFORD, GBRN	REV.	
CHECKED	APPROVED		SHEET 1 OF	
DATE	TITLE		SCALE	
98.11.10	HIGH FLOAT STEP END BRACKET		1:	

